

**Closure Requirements – TranStore Tanks (UN 31A)
Per Title 49CFR sec. 178.2(c)**

- 2" bung, 304 stainless steel or carbon steel with EPT, Buna or Teflon Gasket:
 - Tighten to a torque of 30 Ft-Lbs

- 3" fusible cap, 316 stainless steel, NPS with Teflon gasket:
 - Tighten to a torque of 30 Ft-Lbs

- 22-1/2" clamp ring, nut and bolt, plated steel with multi-seal, EPDM, Viton or Teflon dipped gasket:
 - Tighten to a torque of 30 Ft-Lbs



Document Title: Closure Requirements
Document No: TLCMAN002 Revision: 000
Issue Date: July 5, 2006
Authored By: Clark Holden

Approved By: _____

Revision Reason Authored By: Date:
